European Survey on the adoption of usage-oriented Business Models: main findings



LIFECYCLE EXTENSION THROUGH PRODUCT REDESIGN AND REPAIR, RENOVATION, REUSE, RECYCLE STRATEGIES FOR USAGE&REUSAGE-ORIENTED BUSINESS MODELS







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DISCLAIMER

This document reports the findings from a survey carried out in WorkPackage WP1 of the T-REX European project, and is an excerpt of the project deliverable D1.1 (restricted to the consortium) performed in the period from November 2013 to January 2014.

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Purpose of the document

The T-REX project addresses the development of usage-oriented business models in the domains of **Machinery**, **Automation and Transportation**.

The transition towards new business models or even the development of a wider service portfolio including advanced services such as maintenance contracts, or process-oriented consulting, is not so straightforward.

This document present the main findings from an extensive survey, that involved 95 companies across Europe.

The survey investigates the diffusion of usage-oriented business models and the offering of services in the above-mentioned industries.





Main Objectives

Descriptive analyses have been performed both considering the whole set of answers and respondents segmentation (namely the industry sector and the supply chain level in which a company operates) in order to answer to these research questions:

- How business models of companies that operate in capital goods sector such as machinery (*machine tools*), automation (*robot systems*) and transportation (*forklifts trucks*) are configured?
- Which are the main drivers/obstacles toward the implementation of usageoriented business models?





Research framework - building blocks



Relevant building blocks and variables investigated in the survey are organized into a new **Research** Framework (RF):

- RF is based on *Business Model Canvas* enriched with other additional building blocks
- RF leads research activities such as data collection, analysis and interpretation





Results

Sample description

Business model configuration

Main findings





Results - Sample description (95 companies)

| Company Size * | No. | % of the sample | Average # of employees | Average turnover | 100 |
|-------------------|-----|-----------------|------------------------|---------------------|-----|
| Micro | 6 | 6% | 6 | € 562.500 | 90 |
| Small | 18 | 19% | 33 | € 4.725.591 | 80 |
| Medium | 28 | 29% | 117 | € 24.023.214 | 70 |
| Large | 43 | 45% | 2.959 | € 696.712.195 | _ |
| Total | 95 | 100% | 1410 | € 325.782.612 | 60 |

| Company nationality | No. | % of the sample | Average # of employees | Average turnover |
|------------------------|-----|-----------------|------------------------|---------------------|
| Italian | 47 | 49% | 203 | € 47.482.675 |
| Spanish | 17 | 18% | 81 | € 15.470.625 |
| German | 30 | 32% | 4016 | € 901.005.000 |
| Other | 1 | 1% | 15 | € 1.000.000 |
| Total | 95 | 100% | 1410 | € 325.782.612 |

Sample characterised by a great presence of LARGE and ITALIAN companies. Small and micro companies are Spanish or Italian, Large are German or Italian



* "New SME definition" provided by the European Commission



Results - Sample description (95 companies)

| Company sector | No. | % of the sample | Average # of employees | Average turnover |
|-------------------------------------|-----|-----------------|---------------------------|---------------------|
| Machinery | 64 | 67% | 1.188 | € 312.754.001 |
| Automation | 15 | 16% | 3.270 | € 589.726.667 |
| Transportation | 8 | 8% | 621 | € 168.635.000 |
| Others | 8 | 8% | 358 | € 66.106.250 |
| Total | 95 | 100% | 1.410 | € 325.782.612 |
| Company supply chain position | No. | % of the sample | Average # of employees | Average turnover |
| OEM | 62 | 65% | 1.403 | € 353.776.402 |
| Dealer/Integrator | 15 | 16% | 105 | € 29.832.143 |
| 0 | _ | | | |
| Components manufacturer | 18 | 19% | 2.447 | € 465.764.097 |

Machinery companies dominate the sample. Almost half respondents are machinery OEM







Results

Sample description

Business model configuration

Main findings

This section is structured according with the Research Framework: the aim is to provide the results of descriptive analyses for each building block and for each specific variable investigated.

• Industrial sectors (*Domains*) and Supply Chain Levels (*SC level*) are positioned on a scale (low, medium, high) based on the organizational maturity level required by the development of usage-oriented business model.





Results - Value proposition









Customer value sources - general findings

- Main sources of value for customers are product performance, and product productivity.
- Moderately to quite important are product expected lifetime, customer image enhancement, customer minimization of operational risks, brand reliability.
- Moderate importance of value generated through minimization of customer maintenance efforts.

| | Variable orientation towards service oriented business model | | | | | |
|---|--|-----------|-----|----------------|---|--|
| | Low | Medi | um | High | | |
| - | Automation | Machinery | | Transportation | 1 | |
| | Components | D/I | OEM | | · | |







Customer value sources - survey

SC level





Service offering - general findings

- Basic services are extensively offered (documentation, repair, spare parts, basic training),
- Advanced services are sometimes offered (advanced training, remote monitoring and product remote diagnosis, product upgrade/retrofit, warranty extension and maintenance contracts).

| Low | | Medium | High | |
|------------|-----------|------------|----------------|--|
| | Machinery | Automation | Transportation | |
| Components | OE | M D/I | | |







Service offering (I)

Automation: Advanced services related to optimization of customer processes are sometimes offered. Transportation: Some advanced services as financial services, leasing, second-hand services and rental are offered.



(0 – Not offered, 1 – Rarely, 2 – Sometimes, 3 – Often, 4 – Always)







SC level

Service offering (II)

Component suppliers: basic services are only sometimes offered; advanced services are never offered. OEMs: sometimes offer also retrofit, 24/7 technical assistance and warranty extension. D/I: sometimes offer also second-hand product services, leasing and rental services.



(0 - Not offered, 1 - Rarely, 2 - Sometimes, 3 - Often, 4 - Always)







Customization - general findings

- 36% of the responding companies have a high degree of product customization
- 36% of the responding companies have a medium degree of product customization
- 27% of the responding companies have a low degree of product customization

| Low | Medium | High | |
|----------------|-----------|------------|--|
| Transportation | Machinery | Automation | |







Customization

Domains

Machinery: Average degree of customization: around 35% of typical product. Automation: Quite high degree of customization: around 45% of typical product. Transportation: Low degree of customization: around 25% of typical product.









Modularization - general findings

- 20% of the responding companies have a high degree of product modularization
- 53% of the responding companies have a medium degree of product customization
- 27% of the responding companies have a low degree of product customization

| Low | Medium | High | |
|------------------------------|-----------|------|---|
| Automation Transportation | Machinery | | 1 |







Modularization

Domains

Machinery: Quite low degree of modularization: around 30% of typical product. Automation: Low degree of modularization: around 20% of typical product. Transportation: Low degree of modularization: around 25% of typical product.















Adoption level of TCO - general findings

- Companies have medium experience in the evaluation of TCO.
- Companies have low experience in the adoption/development of models to simulate the TCO of their products as a service to customers.

| | Low | Medium | | High | |
|--|------------|-------------------------|-----|----------------|---|
| | | Automation Machinery | | Transportation | V |
| | Components | OEM | D/I | | |







Adoption level of TCO

SC level

Transportation: High experience in the adoption/development of models to simulate TCO of their products and in the evaluation of TCO.



Evaluation of your product total cost of ownership

Adoption/development of models to simulate the total cost of ownership of your product during the design phase or the pre sales phase



Component manufacturers: Low experience in the



Adoption/development of models to simulate the total cost of ownership of your product during the design phase or the pre sales phase



Adoption level of TCO models (0 – Very low, 1 – Low, 2 – Medium, 3 – High, 4 – Very high)



Adoption level of Service Engineering - general findings

- Companies consider services an important part of their business and also think that their importance will increase in future.
- Most companies do not have yet defined explicit strategy, responsibilities, budget, formal processes and methods for the development of new services.

| Low | | Medium | High | |
|------------|-------------------------|----------------|------|---|
| | Machinery Automation | Transportation | | 2 |
| Components | OEM | D/I | | |







Adoption level of Service Engineering (I)

Transportation: Companies have an explicit strategy for existing and new services. Moreover they have also defined responsibilities for the development of new services.



Orientation towards service engineering practices

(0 – Strongly disagree, 4 – Strongly agree)







SC level

Adoption level of Service Engineering (II)

Component manufacturers: Companies consider services not important for their current business. D/I: Companies have defined an explicit strategy for existing and new services. Moreover they have defined responsibilities for the development of new services.



development of new services.

Orientation towards service engineering practices

(0 – Strongly disagree, 4 – Strongly agree)







Adoption level of Design for X - general findings

- Companies have high experience in design for reliability and medium in design for maintainability/serviceability, durability and life-cycle techniques.
- Companies have low experience in the design for reuse/recoverability.

| Low | Λ | <i>l</i> ledium | High | |
|------------|---|-----------------|------|---|
| KINE FIDIA | Machinery Automation D/I Components OEN | Transportation | | 7 |







Adoption level of Design for X (I)

Transportation: High experience in the design for maintainability/serviceability and also medium experience in the design for reuse.



Experience on DfX practices to develop new products

(0 - Very low, 1 - Low, 2 - Medium, 3 - High, 4 - Very high)







Adoption level of Design for X (II)

SC level

Component manufacturers: high experience in design for durability, but have a low experience in design for maintainability.

OEMs: Companies have an high experience in design for durability



Experience on DfX practices to develop new products

(0 – Very low, 1 – Low, 2 – Medium, 3 – High, 4 – Very high)







Fleet operation and maintenance practices - general findings

- Companies perform fleet operation and maintenance practises on less than 50% of their installed base.
- In particular remote diagnostics, product condition analysis, and preventive maintenance activities are carried out on less than 30% of the installed base.

| Lo | w | Medium | High | |
|------------|----------------------|--------|----------------|----------|
| | Automation Machinery | y | Transportation | 1 |
| Components | D/I OEM | | | <i>v</i> |







Fleet operation and maintenance practices (I)

Machinery: companies perform predictive maintenance activities on less than 20% of their installed base. Automation: companies perform remote diagnostics and predictive maintenance activities on less than 20% of the installed base Transportation: companies perform preventive and corrective maintenance activities (under contracts or warranty) in average on 60% of their installed base and product condition analysis on 50% of their product.









Fleet operation and maintenance practice (II) SC level Component manufacturers: perform fleet operation and maintenance practices on less than 20% of their installed base. OEMs: perform remote corrective maintenance (both on client demand and under contract) in average on 50% of their installed base. D/I: perform corrective maintenance (on client demand) on average on 50% of their installed base. Corrective maintenance (on client demand) 3 Product condition analysis (using information from customer assessment and analysis of usage and performance of the Corrective maintenance (under contract or warranty) product) OEM Dealer/Integrator Remote diagnostics Preventive maintenance (under contract or warranty) Components Predictive maintenance (under contract or warranty)

Diffusion of fleet operation and maintenance practices on installed base

(0-0/20%, 1-21/40%, 2-41/60%, 3-61/80%, 4-81/100%)







Installed base Condition Monitoring - general findings

- Companies collect and manage data on health conditions and product performances on less than 30% of their installed base.
- Companies collect and manage failure modes, maintenance activities reports and product usage information on 50% of their installed base.

| Low | | Medium | High | |
|------------|-------------------------|----------------|------|---|
| | Automation Machinery | Transportation | | 7 |
| Components | OEM | D/I | | |







Installed base Condition Monitoring (I)

Transportation: collect and manage data on health condition and on product performances in average on 50% of their installed base. Failure modes, maintenance activities reports and product usage information are collected in average on 70% of the installed base.



Control over the installed base in terms of data collection

(0-0/20%, 1-21/40%, 2-41/60%, 3-61/80%, 4-81/100%)









(0 - 0/20%, 1 - 21/40%, 2 - 41/60%, 3 - 61/80%, 4 - 81/100%)












Importance of organizational activities - general findings

 Production/Assembly, product components purchasing and product design are perceived as quite important by the three industries analysed

| | Variable orientation towards service oriented business model | | | | | | |
|------------|--|--------|-----|----------------|--|--|--|
| Low | | Medium | | High | | | |
| | AutomationMachinery | | | Transportation | | | |
| Components | | OEM | D/I | | | | |







Domains

Importance of organizational activities

SC level

Machinery: High importance of R&D on product and product design activities and moderate importance of R&D on services

Automation: High importance of R&D on product and moderate importance of R&D on services

Transportation: High importance of R&D on services, marketing and pre-sales commercial activities; extremely importance of After-sales service activities

Component manufacturers: R&D on product is considered highly important while pre-sales, marketing, after-sales activities and R&D on services are less important for the company.

OEMs: Companies consider as highly important R&D on product, production assembly and after-sales service activities.

D/I: Companies consider as highly important R&D on services and after sales activities.





Adoption level of information systems - general findings

• SCADA system and PLM are poorly diffused, while ERP, PDM and CRM are quite used. Database (e.g. Oracles, MS Excel etc..) are widely implemented









Domains

Adoption level of information systems

systems.

SC level

Component manufacturers: Low diffusion of CRM

D/I: Low diffusion of PDM and ERP systems.

Machinery: Low diffusion of PDM systems. Automation: High diffusion of PDM, ERP and CRM systems. Transportation: Low diffusion of CRM systems.















Relationships with suppliers - general findings

• Companies usually have long relationship with their supplier.















Offering evaluation - general findings

- Companies perceive as quite important use cases, reliability assessment, comparison of technical performance and on-site visit best-in-class customer.
- Companies consider moderately important for the evaluation of their offer in the pre-sale phase total cost of ownership assessment, service level agreement and open house.

| Low | | Medium | | High | | |
|-----|------------|-------------------------|----------------|------|---|--|
| | | Machinery Automation | Transportation | | 1 | |
| | Components | OEM | D/I | | | |







Domains

Offering evaluation (I)

Transportation: Companies perceive as extremely important comparison of technical performance. Also consider as quite important service level agreements and total cost of ownership assessment.









SC level

Offering evaluation (II)

Component manufacturers: consider slightly important on-site visit and use cases. D/I: Companies perceive as quite important service level agreement and total cost of ownership assessment.



AND REVE STRATEGIES FOR RENOVATIVE





Configuration of after-sales channels - general findings

• Companies provide support after the sales mainly with internal resources.

| Low | | Medium | Hig | High | |
|-----|------------|------------|-----------------------------|------|---------------|
| | | Automation | Transportation Machinery | | \mathcal{V} |
| | Components | | OEM | D/I | |







Domains

Configuration of after-sales channels (I)

Transportation: provide preventive/predictive almost only with internal resources. Automation: provide preventive/predictive maintenance and technical assistance planning both with internal and external resources.



After-sales channels configuration

(0 – Completely outsourced, 1 – Mainly outsourced, 2 – 50/50, 3 – Mainly internal, 4 – Completely internal)







SC level

Configuration of after-sales channels (II)

Component manufacturers: provide support after the sales both with internal and external resources. D/I: Companies provide support after the sales almost with internal resources.



After-sales channels configuration

(0 – Completely outsourced, 1 – Mainly outsourced, 2 – 50/50, 3 – Mainly internal, 4 – Completely internal)













Adoption of customer segmentation criteria

Customer segmentation criteria have an average diffusion among companies. In particular, criteria based on customers industry sector, customer status and reputation and revenue generated by customer from product sales are widely diffused.

| Low | Medium | High | |
|------------|----------------------|----------------|--|
| | Machinery Automation | Transportation | |
| Components | OEM | D/I | |







Adoption level of customer segmentation criteria (I)

Automation: Revenue generated by customer from services purchasing is extremely diffused. Transportation: Geographical location, revenue generated by customer both from services and product purchasing, customer status and reputation and profit generated by customer services purchasing are highly diffused.









Adoption level of customer segmentation criteria (II)

Component manufacturers: Low diffusion of criteria based on customer size, profit generated by customer from services purchasing and geographical location.

D/I: Geographical location, revenue generated by customer both from services and product purchasing are highly diffused.









Adoption level of web-based systems to automate relationships - general findings

 Web-based application to automate customer relationships during the after-sales phase are generally not offered. Whenever offered, these tools are implemented since less than 5 years.

| Low | Medium | High | |
|---|--------|------|---|
| Automation Machinery Transportation | | | 1 |







Web-based systems to automate relationships



Results - Revenue model









Revenue model - general findings

• Product sales represent the main source of revenues.

| Low | | | Medium | High | | |
|-----|------------|-------------------------|--------|----------------|--|---|
| | | Automation Machinery | | Transportation | | 1 |
| | Components | OEM | D/I | | | |





Revenue model

Revenue model (I)

Domains

Machinery: Services represent only 20% of companies turnover. Service contracts and financing/leasing represent less than 2% each. Renting and pay-per-x contracts don't generate revenue.

Automation: Services represent less than 20% of the companies turnover. Service contracts and financing/leasing represent less than 2% each. Renting and pay-per-x contracts don't generate revenue.

Transportation: Service represent about 50% of companies turnover. Service contracts represent the main sources of service-related revenues (about 11%). Financing/leasing contribute to the total turnover for around 5%, renting and pay-per-x contracts for around 8% each.





Revenue model (II)

Component manufacturers: Services represent only 10% of turnover. Service contracts and financing/leasing represent less than 2% each. Renting and pay-per-x contracts don't generate revenue.

OEMs: Services represent only 20% of turnover. Service contracts represent about 3%. Renting and pay-per-x contracts don't generate revenue.

D/I: Service represent about 35% of turnover. Service contracts, renting, financing/leasing, pay-per-x contribute to the total turnover for around 4% each.





SC level



Results - Cost structure







Cost structure

Domains

SC level

- Machinery: Production and purchasing have the greater impact on costs.
- Automation: Production and purchasing have the greater impact on costs.
- Transportation: Service, Sales/marketing and purchasing have the greater impact on costs.

Component manufacturers: Production and purchasing have the greater impact on costs.

OEMs: Production and purchasing have the greater impact on costs, followed by R&D and service activities.

D/I: Purchasing have the greater impact on costs., followed by service and sales/marketing.







Results - Obstacles and drivers







Obstacles and drivers - general findings

The most important driver that pushes to design and offer "pay-per-x" contracts is the possibility to strengthen relationships with customers and hence lock out competitors. The second more important driver is the possibility, through these contracts, to make product life-cycle costs tangible for the customers.

Drivers

Companies perceive as an obstacle to develop and offer "pay-per-x" contracts the customers' culture. Another obstacle is represented by the difficulty to monitor the product usage conditions and related data.

Obstacles

Finally, transportation companies perceive as an important obstacles also the service orientation attitude of service personnel and service engineering capabilities.





Results

Sample description

Business model configuration

Main findings





Main findings (I)

Service offerings are still mainly anchored on traditional services.

In the studied companies basic services are extensively offered (documentation, repair, spare parts, basic training), while advanced services are only sometimes offered (advanced training, remote monitoring and product remote diagnosis, product upgrade/retrofit, warranty extension and maintenance contracts), and usage-oriented services (rental, "Pay-per-x" contracts) are rarely, if never, offered.





Main findings (II)

The Total Cost of Ownership (TCO) evaluation, as a way to support the shift from transactional, price-based relations with customers, to life-cycle oriented and relational ones, is gaining interest, but mainly on the provider's side.

Companies have increasing awareness about their products' TCO, but still very low adoption of models and tools to simulate the TCO, as a pre-sales activity toward potential customers, or as a through-life activity on the installed base. On the other hand, they record little or no pressures by customers on these issues.





Main findings (III)

Service is an important part of company's business and its importance will increase in future.

However, most companies have not yet formalized the *service development activities*, with no explicit strategy, responsibilities, budget, formal processes and methods in place. No parallel can be made between R&D on products (organisation, resources, methods, and Information Systems), and the service development processes.





Main findings (IV)

Product design practices aimed at modularity and reliability are in place in a number of companies, while *products/components reuse, recoverability and serviceability are rarely supported by formal techniques since the product design phase.*





Main findings (V)

Fleet operation and maintenance practices are carried out by companies on less than 50% of their installed base, generally through direct field engineers.

Remote diagnostics, product condition analysis, preventive and corrective maintenance activities are even less diffused, below 30% of the installed base.





Main findings (VI)

Customer relationships are still dominated by a traditional approach.

They are transaction-based, and customers' culture is perceived as an obstacle to develop and offer "Pay-per-x" contracts, since a great portion of customers still judge and decide based on the expected performance and purchasing price, rather than the services and the life-cycle costs.





Main findings (VII)

Information systems and automation have a great unexploited potential.

Two areas can be pointed out: the internal management of product and customer information (such as Product Data Management or Customer Relationship Management systems) and the interface with product/customers, i.e. data collection from the field (characterized by low automation), or automation of service offerings (e.g. web-based systems to place spare parts orders or to monitor the health state of the product).





Main findings (VIII)

The transportation industry is a step ahead the machine tool and robotics one in the journey towards new business models.

Favoured by greater product standardisation and installed base sizes, diffusion of advanced services and rental-based business models is quite high. Also the service business awareness and service development practices are more advanced. Customers are more interested in topics such as the TCO or the minimization of their maintenance costs or operational risks.





Main findings (IX)

The direct contact with the customers and the role in the supply chain matter.

Component manufacturers have a less developed service offering and lower attention to service related topics. This increases with OEMs and Dealers/System Integrators. OEMs include in their offering retrofit, 24/7 technical assistance and warranty extensions. Services represent about 20% of their turnover. Dealers/Integrators offer more frequently second-hand products, leasing and rental services, and are more experienced in TCO evaluation and models usage in the pre-sales phase. They also have explicit strategies for existing and new services and responsibilities for the development of new services. Services represent about 35% of their turnover.





Main findings (X)

Best-in-class companies are increasing their service business and are on the way towards usage-oriented business models, and support this shift with operational levers.

Indeed the contribution of service to their revenues is greater and they have a consolidated offer of advanced services, and are sometimes experimenting new business models. They couple this strategic orientation and value proposition with actions at three levels:

- Product "Design-For-X" techniques with a greater orientation to product serviceability and upgradability, reuse and lifecycle aspects;
- The formalisation of service development processes, structure and responsibilities;
- The adoption of condition monitoring, remote diagnostics and data collection over a significant share of their installed base or fleet.





INNOVATIVE STRATEGIES FOR RENOVATION AND REPAIR IN MANUFACTURING SYSTEMS



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